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648.4704

Job Sheet 211318



Part No: 648.4704

Job Qty: 3 pcs

Part Name: C45 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/10/20

Job Tracking No:

Due Date: 8/28/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG OM & OOPM-C45 Rev 4 (648.4704) IPP Rev A 18.04.27 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	3 pcs		8/28/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S288427



Part: 648.4704

Job No: 211318

Serial No/Batch: S288427

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 07/16/20

DAS
84
9-89

GA175

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120	QC 4	3 pcs	8/28/20	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	DAS
					QC 4 - 72	72
					QC 4 - 74	9-89
					QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
130	Packaging 3-1 - Stock - B4B	3 pcs	8/28/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	DAS
					Packaging 3 - 25 - B4B	72
					Packaging 3 - 26 - B4B	9-89
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	DAS
131	DC - 1 - B4B	3 pcs	8/28/20	0.00 0.00	DC - 1 - B4B	21 JUL 1 6 2020
					DC - 2 - B4B	9-89
140	QC 21 - FG	3 pcs	8/28/20	0.00 0.00	QC 21 - FG - 21	DAS 21 JUL 1 6 2020
						9-89

QC 21 - FG - 70

QC 21 - FG - 9

QC 21 - FG - 77

Part Op 100 - Packaging 1 - Pick Kit

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location:_____)

131 - (Document Control) Supply owner's & overhaul procedures manual

140 - (QC21- Final Inspection - Work Order Release)

016540

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FSCS-1032-5/8	Set Screw	12 Ea (4 ea)	100-Packaging 1 - Pick Kit	5283165
600.1309-A	Label	3 pcs (1 ea)	100-Packaging 1 - Pick Kit	5136710
600.1312	Caution Sticker	3 pcs (1 ea)	100-Packaging 1 - Pick Kit	5204230
AN4-23A	Bolt	6 Ea (2 ea)	100-Packaging 1 - Pick Kit	5125434-1
AN5-21A	Bolt	12 Ea (4 ea)	100-Packaging 1 - Pick Kit	5282391
C2-14-2	Label Rivets	6 Ea (2 ea)	100-Packaging 1 - Pick Kit	5097730
C45-10-1	Lock Spring Pin	3 Ea (1 ea)	100-Packaging 1 - Pick Kit	5040658
C45-10-2	Lock Spring	3 pcs (1 ea)	100-Packaging 1 - Pick Kit	5177837
C45-11-2	Locating Pin	6 Ea (2 ea)	100-Packaging 1 - Pick Kit	5285895
C45-12-1	Lock Bushing	6 pcs (2 ea)	100-Packaging 1 - Pick Kit	5248549
C45-12-6	Retaining Ring	6 Ea (2 ea)	100-Packaging 1 - Pick Kit	5097902
C45-13-1	Keeper Bushing	6 pcs (2 ea)	100-Packaging 1 - Pick Kit	5193422
C45-13-2	Teflon Keeper, Spacer	6 Ea (2 ea)	100-Packaging 1 - Pick Kit	5278828
C45-13-5	Keeper Spring	3 pcs (1 ea)	100-Packaging 1 - Pick Kit	5172439
C45-3-1	Radial Bearing	6 Ea (2 ea)	100-Packaging 1 - Pick Kit	5091767
C45-3-12	Latch Roller Bearing	3 Ea (1 ea)	100-Packaging 1 - Pick Kit	5097903
C45-3-2-1	Snap Ring	6 Ea (2 ea)	100-Packaging 1 - Pick Kit	5066606
C45-3-4-1	Retaining Ring	12 Ea (4 ea)	100-Packaging 1 - Pick Kit	5210604
C45-3-5	Teflon Spacer	6 Ea (2 ea)	100-Packaging 1 - Pick Kit	5285894
C45-3-8A	Actuator Shaft Bushing	3 pcs (1 ea)	100-Packaging 1 - Pick Kit	5282243
C45-3-8B	Actuator Shaft Bushing	3 pcs (1 ea)	100-Packaging 1 - Pick Kit	5265654
C45-3-9	Lever Spring	3 pcs (1 ea)	100-Packaging 1 - Pick Kit	5190299
C45-4-1	Trunnion Bushing	6 pcs (2 ea)	100-Packaging 1 - Pick Kit	5253649
C45-5-1	Lever Stop Pin	3 Ea (1 ea)	100-Packaging 1 - Pick Kit	5258610
C45-7-1	LOADBEAM BUMPER	3 pcs (1 ea)	100-Packaging 1 - Pick Kit	5201771
C45-7-2	Lock Bumper	6 pcs (2 ea)	100-Packaging 1 - Pick Kit	5200483
C45-8-4	Solenoid Cover Gasket	3 pcs (1 ea)	100-Packaging 1 - Pick Kit	5274816
MS21044N5	Nut	12 Ea (4 ea)	100-Packaging 1 - Pick Kit	5285138
MS27039-4-08	Screw	3 Ea (1 ea)	100-Packaging 1 - Pick Kit	5097084
NAS1149F0463P	Washer (AN960-416)	9 Ea (3 ea)	100-Packaging 1 - Pick Kit	5280175
NAS1149F0563P	Washer (AN960-516)	24 Ea (8 ea)	100-Packaging 1 - Pick Kit	5268663

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	188-FSCS-1032-5/8	12	140	0
	600.1309-A	3	23	0
	600.1312	3	13	0
	AN4-23A	6	586	0
	AN5-21A	12	38	0
	C2-14-2	6	50	0
	C45-10-1	3	139	0
	C45-10-2	3	7	0
	C45-11-2	6	33	0
	C45-12-1	6	27	0
	C45-12-6	6	52	0
	C45-13-1	6	38	0
	C45-13-2	6	45	0
	C45-13-5	3	66	0
	C45-3-1	6	72	0
	C45-3-12	3	29	0
	C45-3-2-1	6	72	0
	C45-3-4-1	12	136	0
	C45-3-5	6	118	0
	C45-3-8A	3	20	0
	C45-3-8B	3	27	0
	C45-3-9	3	83	0
	C45-4-1	6	18	0
	C45-5-1	3	26	0
	C45-7-1	3	8	0
	C45-7-2	6	16	0
	C45-8-4	3	25	0
	MS21044N5	12	109	0
	MS27039-4-08	3	168	0
	NAS1149F0463P	9	237	0
	NAS1149F0563P	24	103	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					